



**DIRT BIKE
PIT BIKE
MOTOCROSS**

XP125T



VER. 44 2017-A-USA

FOREWORD

In order to ship XMotos vehicles as efficiently as possible, they are partially disassembled before crating. Since some of the most commonly removed parts have a direct bearing on a vehicle's reliability and safety, conscientious assembly and preparation becomes extremely important. This assembly manual explains step by step procedures of the following items for the XMotos XP125T.

1. Uncrating
2. Assembly

If you have any questions about the assembly of this product, please contact:
4J INTERNATIONAL, INC. (262) 656-1956 or customerservice@4j-intl.com



This assembly manual should be considered a permanent part of the motorcycle and should remain if it is resold.

XGroup Corporation reserves the right to make changes at any time without notice.

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IMPORTANT

PLEASE READ THIS BOOKLET CAREFULLY AND COMPLETELY, IT CONTAINS INFORMATION ABOUT THE WARRANTY OF YOUR MOTORCYCLE.

Please write the serial numbers of your motorcycle in the boxes below

Chassis (VIN) Number

Engine Number

Key Number (If Available)

Dealer Stamp


CONSUMER INFORMATION FOR UNITED STATES

Tampering with noise & emissions control systems is prohibited

Owners are warned that the law prohibits:

- A.** The removal or rendering inoperative by any person other than for purposes of maintenance, repair or replacement, of any device or element of design incorporated into any new vehicle for the purpose of noise and/or emissions control prior to its sale or delivery to the ultimate purchaser or while it is in use; and
- B.** The use of the vehicle after such device or element of design has been removed or rendered inoperative by any person.

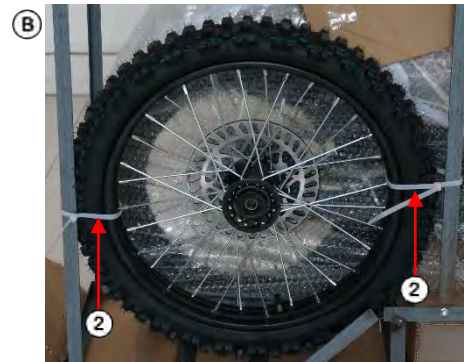
XGroup Corporation reserves the right to modify any equipment, technical specifications, colors, materials, services offered and rendered, and the like so as to adapt them to local conditions without previous announcement and without giving reasons, or to cancel any of the above items without substituting them with others. It shall be acceptable to stop manufacturing a certain model without prior notice. In the event of such modifications, please ask your local Xmotors dealer for information.

<p>⚠ WARNING California Proposition 65 Engine exhaust and some of its constituents are known to the state of California to cause Cancer, birth defects and other reproductive harm.</p>	
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UNCRATING

OPENING CRATE

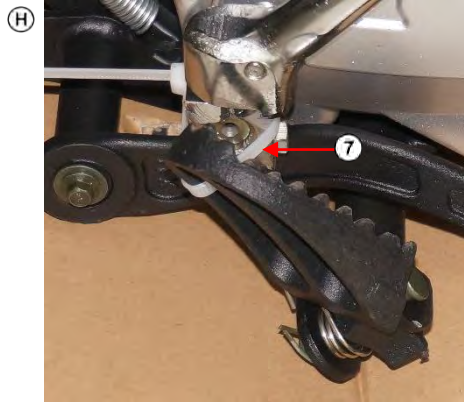
- Clear a space about 10 ft. square to give yourself plenty of space to work.
- Place the crate upright on its base.
- **A** Cut the straps **1** and remove the cardboard cover.
- **B** Cut away the plastic ties **2** securing the front wheel to the crate and remove the wheel.
- **C** Unfasten the top left and right brackets **3** holding the motorcycle in position and remove it.
- **D** Unfasten the bolts **4** securing the top half of the crate to the bottom half and remove it.
- **E** Remove the plastic cover.
- **F** Cut away the plastic tie **5** securing the front fender to the rear wheel.



UNCRATING

OPENING CRATE

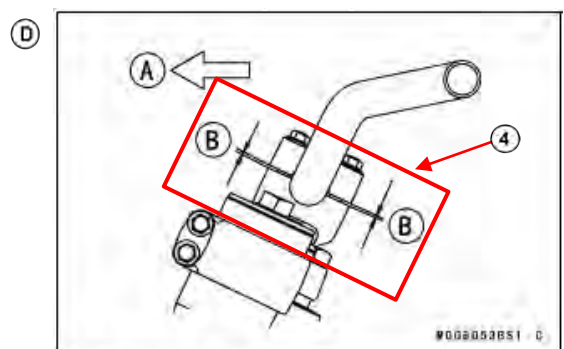
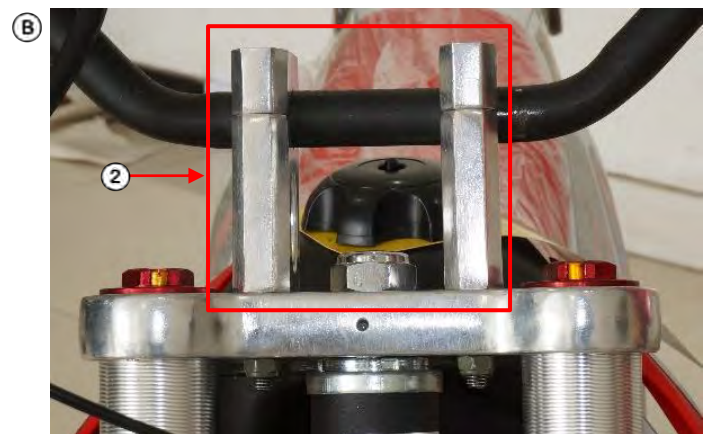
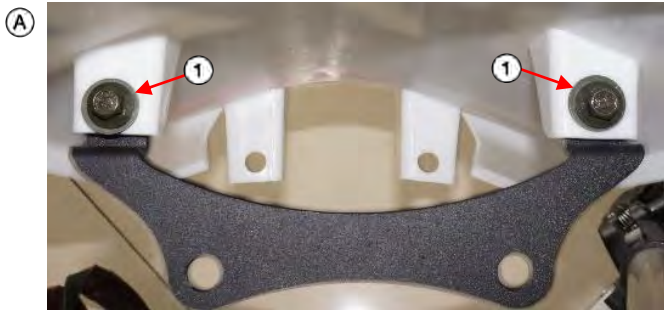
- **G** Cut away the plastic ties **6** securing the gear shift lever and remove the lever.
- **H** Cut away the left and right plastic ties **7** securing the foot rests.
- **I** Cut away the plastic ties **8** securing the front axle bolt.
- **J** Cut away the plastic ties **9** securing the handle bar assembly.



ASSEMBLY

HANDLEBAR

- **A** Remove the two bolts **1** from the front number plate bracket.
- **B** Position the handlebars on top of the handlebar clamps **2** and push the bolts through.
- **C** Before tightening the clamp bolts, position the bracket under the top triple clamp **3** as illustrated below and install the nuts and tighten the bolts.
- **D** Make sure the handlebars are positioned correctly and evenly before final tightening of the bolts. See illustration below **4** for tightening of the bolts. **NOTE: Handlebar Torque - 17 ft. lbs**

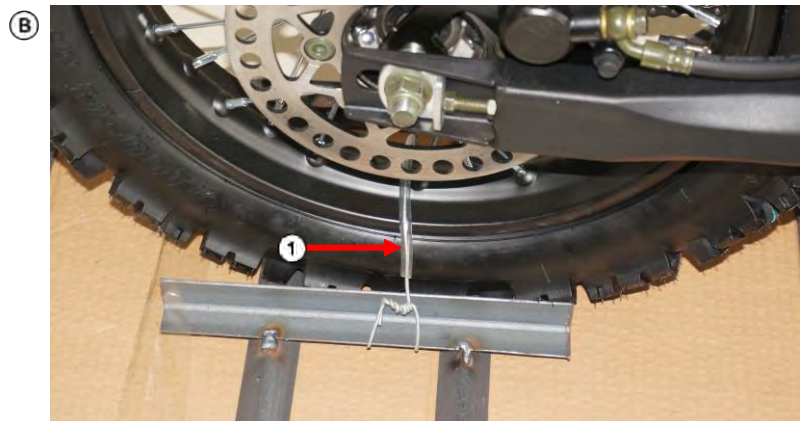
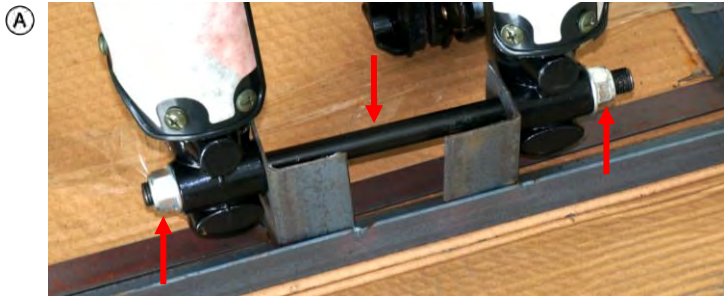


A. Forward
B. Even Gap

ASSEMBLY

FRONT FENDER

- **A** Remove the two crate nuts and crate bolt in picture A and discard them.
- **B** Cut the rear wheel steel tie **1** to remove the motorcycle from the crate base.
- **C** Support the motorcycle with a suitable stand to install the front fender, front wheel and the rear shock absorber.
- **C** Discard the crate base.
- **C** The front fender is fastened with 3 bolts.
- **D** Position the front fender between the fork legs and fasten it to the steering stem bracket with the 3 bolts provided. **NOTE: Front Fender Torque - 14 ft. lbs**

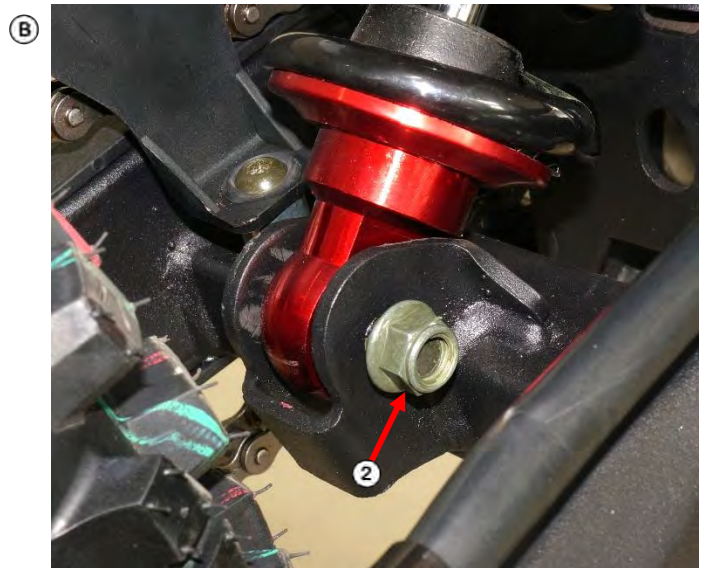
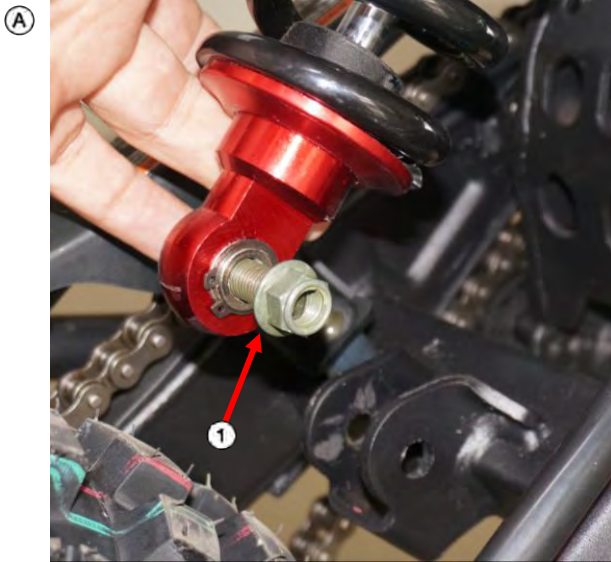


ASSEMBLY

REAR SHOCK ABSORBER

- **A** Remove the rear shock absorber nut and bolt **1**
- **B** Position the shock absorber in to the mounting bracket **2** and fasten the nut.

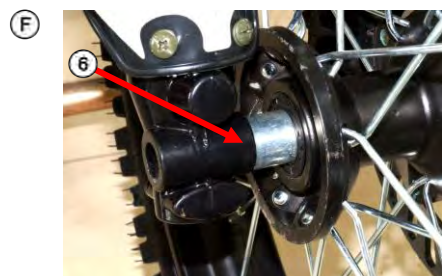
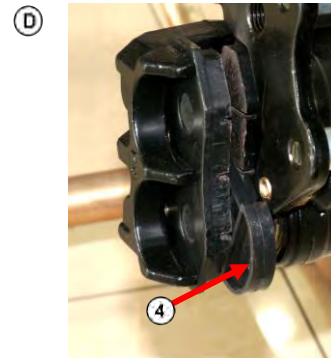
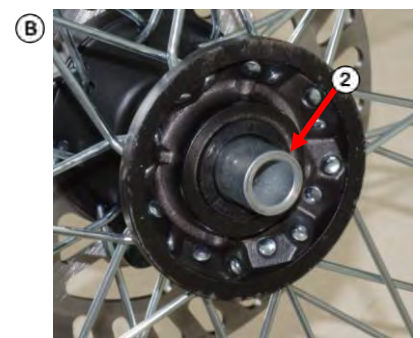
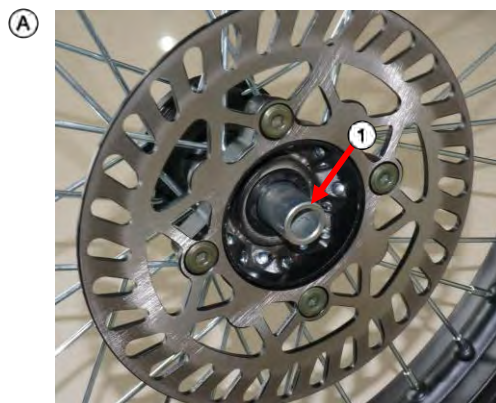
NOTE: Rear Shock Bolt Torque - 29-31 ft. lbs.



ASSEMBLY

FRONT WHEEL

- **A** Install the longer collar on the left side **1** of the hub.
- **B** Install the shorter collar on the right side **2** of the hub.
- **C** Loosely fit the axle **3** in to the left side of the fork leg.
- **D** Remove the plastic stopper **4** from between the brake pads.
- **D** Position the front wheel assembly between the fork legs.
- **E** Turn the left side fork leg **5** to the side as in illustration. This will make the installation of the wheel easier.
- **E** Insert the front brake disc into the front brake pads.
- **F** Insert the front axle from the left side of the vehicle, turn the fork leg **6** and install the axle nut.
- **F** Tighten the axle nut. **NOTE: Front Wheel Axle Bolt Torque - 49 ft. lbs.**

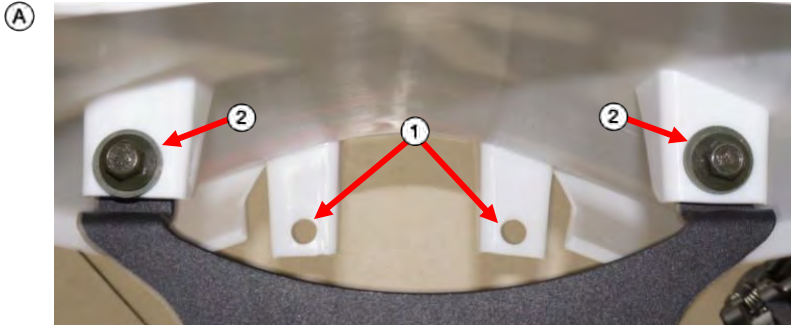


ASSEMBLY

FRONT NUMBER PLATE

- **A** Position the front number plate on to the metal bracket you previously removed.
- **A** Make sure the bottom bracket holes **1** on the number plate are inserted on to the plastic pins of the front fender.
- **A** Install the 2 bolts **2** with the washers on to the bracket and tighten.

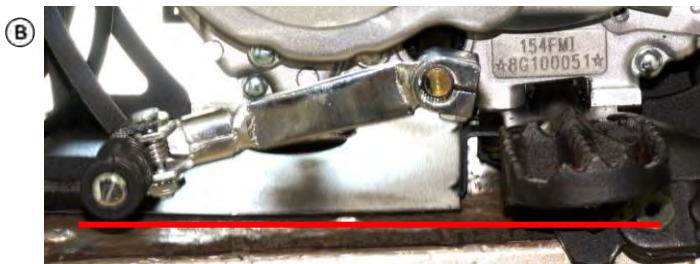
NOTE: Front Number Plate Bolt Torque - 14 ft. lbs.



GEAR SHIFT LEVER

- **A** Install the gear shift lever **1** on the left side of the gear shift shaft and tighten the bolt.
- **B** Make sure to position the height of the lever with the bottom part of the foot rest so shifting will be easier.
- **C** Install the fuel tank vent hose located inside the tool kit that came with the motorcycle.

NOTE: Gear Shift Bolt Torque - 9 ft. lbs.



- ◆ Make sure to pump the front brake lever several times to push the brake pads up against the brake disc before your first ride. You are now ready to go. Good Luck and Happy Riding.

WARRANTY

Thank you for purchasing the **XP125T Dirt Bike**. Your **XP125T Dirt Bike** is warranted against defects in material and workmanship for the period of one year (1 Year) from the date of purchase. This warranty is limited to the original purchaser of product. Product found to be defective during that period will be repaired or replaced by 4J International Inc. at no charge. This warranty does not cover any shipping damage. This warranty is void if it's determined that unauthorized parties have attempted repairs or alterations of any nature. 4J International Inc. disclaims any liability for other incurred damages resulting from product defects. Any expenses in the removal and re-installation of products are not covered by this warranty. 4J International's total liability will not exceed the purchase price of the product. A Return Goods Authorization number (RGA) is required before shipping product back to 4J International Inc.

Please call 1-262-656-1956 to obtain an RGA number.

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