

## Universal 2P

L'UNIVERSAL 2P is used for 2 welding processes :

- With wire and gas MIG MAG for welding inside.
- Without gas for welding outside.

→ UNIVERSAL 2P is designed for the assembly, the repair & maintenance of sheets or profiled steel or stainless.



→ It requires bare wire of Ø100mm or Ø200mm

- Ø 0,6 or 0,8mm (wire, GAS)
- Ø 0,9 mm (self shielded wire, NO GAS)

Ref 017948

Universal 2P with torch, ground cable, reversible rollers for wires Ø 0,6- Ø 0,8 - Ø 0,9

⇒ It is necessary to use a pressure flow-meter for welding with Gas.  
(see references below)

### ACCESSOIRES

041820 flow-meter 12L/min  
041998 pressure-flowmeter 20l/min

041905 10 contact tips Ø 0,6  
041912 10 contact tips Ø 0,8 (0,9 NO GAZ)

086593 bare wire reel Ø 100mm steel Ø 0,6-0,9kg  
086609 bare wire reel Ø 100mm steel Ø 0,8-0,9kg  
086616 bare wire reel Ø 100mm stainless Ø 0,8-1kg  
086104 bare wire "No Gas" Ø 100mm steel Ø 0,9-0,9kg  
086111 bare wire reel Ø 200mm steel Ø 0,6-5kg  
086128 bare wire reel Ø 200mm steel Ø 0,8-5kg  
086326 bare wire reel Ø 200mm stainless Ø 0,8-5kg  
086623 bare wire "No Gas" Ø 200mm steel Ø 0,9-4,5kg

Ø mm	Ø mm	X% EN 60 974/1			min ◀ ▶ max A	Reg	U <sub>0</sub> V
		15%	60%	100%			
0,6/0,8	0,8	115	55	45	45 ▶ 150	4	19 ▶ 28

50/60 HZ V	A	m/min.	H IP 21	cm	kg
230	16	1 ▶ 12	•	34x59x43	28