

## 7, Adjustments(Continued)

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### Travel Limit Adjustments

Travel limits regulate the points at which the door will stop when moving UP or DOWN.

**Make sure the trolley is engaged before proceeding and the door is in the closed position**

- ❖ Turn the power on
- ❖ Hold down “P” button for 3 seconds to initiate programming
  - “+” LED will begin flashing rapidly
- ❖ Release “P” button
  - “+” LED will flash slower, indicating that the open position can be set
- ❖ Hold down “+” button until the door has reached the required open position
  - Door moves only while the button is held down
  - Fine adjustments can be made at this point using “+” and “-” buttons
- ❖ Once the door is in the desired open position press “P” button to save
  - “+” LED will flash briefly
  - “-” LED will start flashing indicating that the closed position can now be set
- ❖ Hold down “-” button until the door has reached the required closed position
  - Door moves only while the button is held down
  - Fine adjustments can be made at this point using “-” and “+” buttons
- ❖ Once the door is in the desired closed position press “P” button to save
  - “-” LED will flash briefly

At this point the door will operate a complete cycle, opening and closing the door, automatically. This will set the force of the

opener and indicates that the limits have been saved. The “P” LED will glow constantly indicating that programming mode has

ended and opener is now in normal operating mode.